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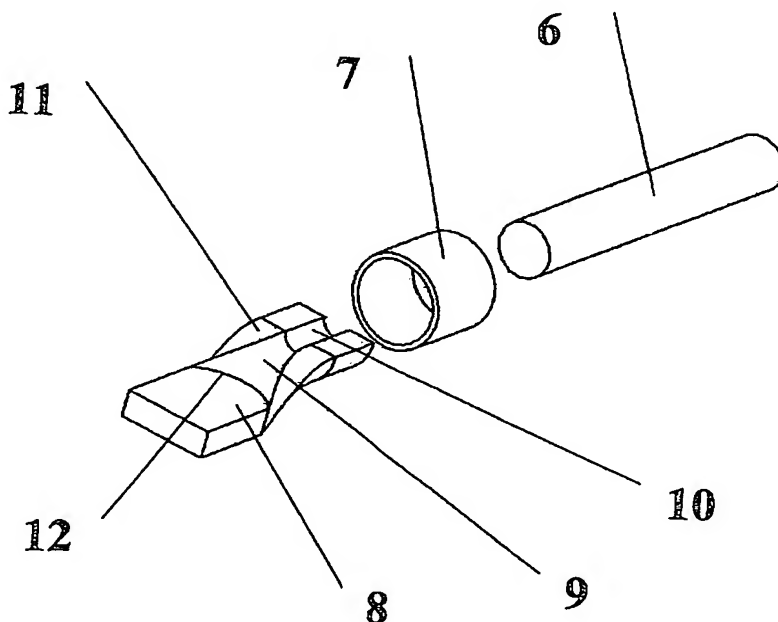
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(54) Title: A NOVEL CONNECTING PIECE OF ELECTRICALLY CONDUCTING MATERIAL PREFERABLY A CABLE  
TERMINAL AND A METHOD OF PRODUCING THE SAME



(57) Abstract: The present invention (Figure 2) relates to a connecting piece (4) of metal or other electrically conductive material, preferably a cable shoe, and methods of its manufacture, where a brazing block (11) consisting of a front portion (8), a middle portion (9) and an end portion (10) through combination with other parts and processing can form different connecting pieces (4), which are used in a martensite-free brazing process.

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